

# CASE STUDY HEBEI-CHINA

Pump Jack Applications

**integra**<sup>TM</sup>

intelligent fixed speed motor control



# CASE STUDY



## Introduction

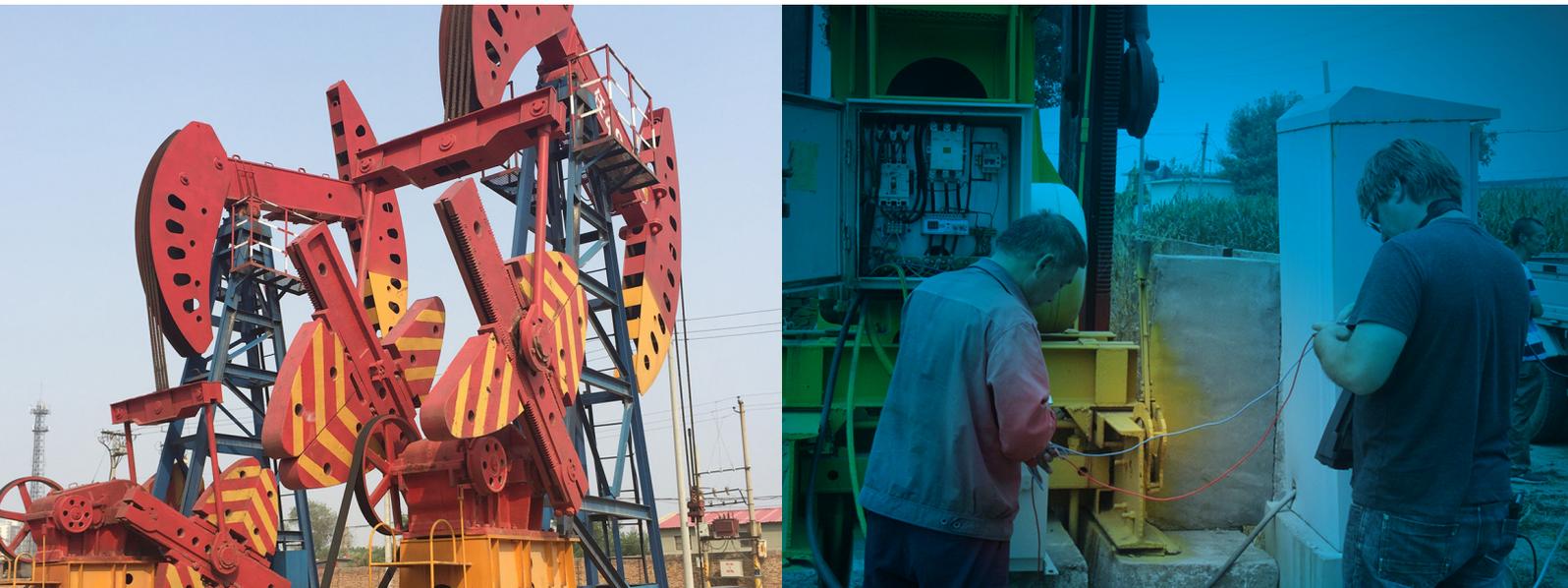
The Pump Jack test was carried out on the Hebei Oil field just south of Beijing China, there are a total of 250 000 Pump Jacks in china spread between the three main oil providers China Petrol / Sinopec / China Marine oil.

The pumps operate 100% of the year, the only condition that will stop them working is a breakdown of a component.

The Integra units operate in extreme conditions +40 in the summer to - 30 in the winter. Special applications have been developed to make sure the Pump Jack continues production no matter what. If the temperature remains extremely high for a long period of time the Integra bypasses itself and allows its heatsink to cool and restart automatically.

## Analysis Details

Type of Machine:	Pump Jack
Device:	Circulator AR5-L



## Key Benefits



### Soft Start

Integra Softstarts the pump jacks, reducing mechanical wear and tear + reduces peak demand.



### Energy Saving

Through the Loading cycle, the Integra unit will reduce the energy consumed by the pump jack.



### Auto Switch Off

When the pump jacks are left running, the Integra unit will automatically detect for this and switch the pump jacks off.



### ROI

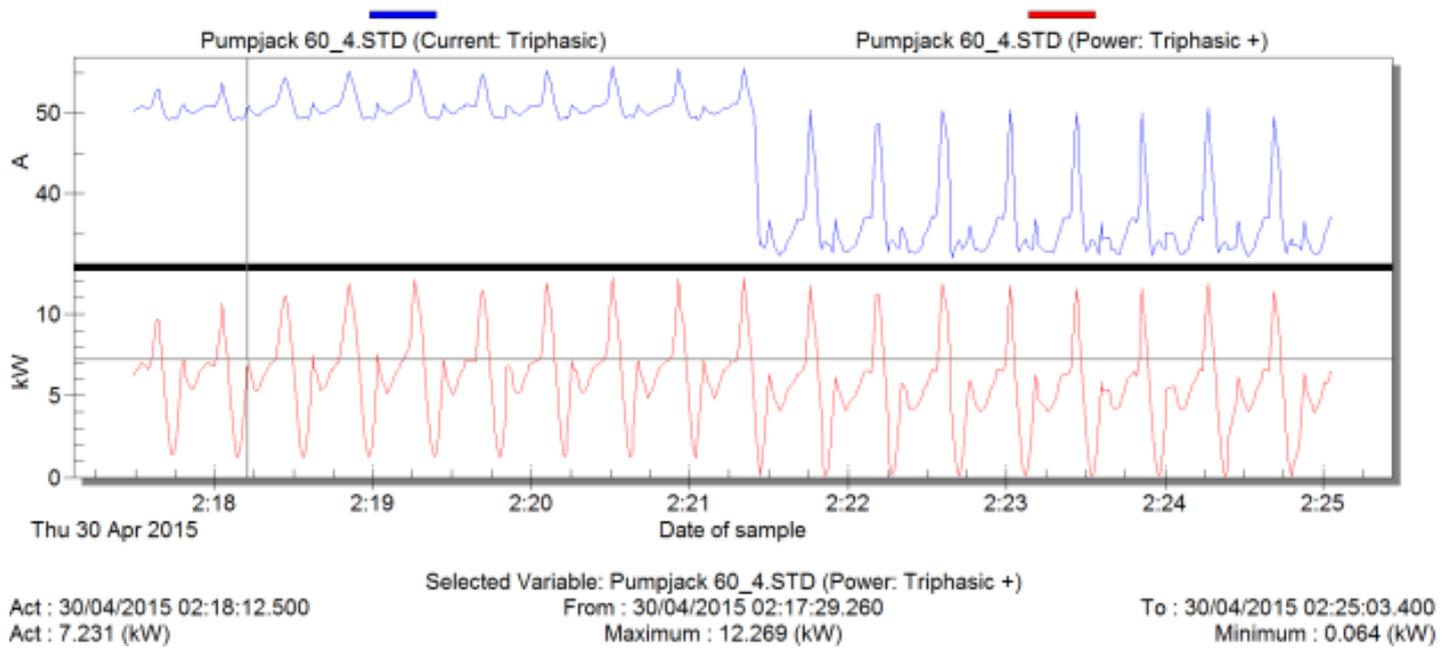
Return On Investment 6 Months.



### Savings

Savings Gained.

## Multigraphic



## Off Load Savings Data

### Without Integra:

1	Date	Time	Current: Triphasic (A)	Power: Triphasic + (kW)	Power L: Triphasic + (kvar)
232	30/04/2015	21:10.1	49.913	5.138	32.251
233	30/04/2015	21:11.1	50.081	5.619	32.52
234	30/04/2015	21:12.0	50.392	6.193	32.492
235	30/04/2015	21:13.0	50.6	6.62	32.412
236	30/04/2015	21:14.9	50.703	6.815	32.549
237	30/04/2015	21:15.9	51.053	7.212	32.836
238	30/04/2015	21:16.9	51.04	7.147	32.798
239	30/04/2015	21:17.8	51.118	7.203	32.778
240	30/04/2015	21:18.8	51.831	8.259	33.06
241	30/04/2015	21:19.7	53.802	10.546	33.651
242	30/04/2015	21:20.7	55.604	12.259	33.972
243		Average	50.82	6.22	32.68

### With Integra:

1	Date	Time	Current: Triphasic (A)	Power: Triphasic + (kW)	Power L: Triphasic + (kvar)
421	30/04/2015	24:23.1	33.983	0.082	15.899
422	30/04/2015	24:24.0	33.387	0.768	15.464
423	30/04/2015	24:24.0	33.011	2.453	14.963
424	30/04/2015	24:27.0	33.335	4.518	13.222
425	30/04/2015	24:27.9	36.602	6.148	14.629
426	30/04/2015	24:28.9	34.476	5.277	13.555
427	30/04/2015	24:29.8	33.646	4.795	13.739
428	30/04/2015	24:30.8	32.557	4.352	13.185
429	30/04/2015	24:31.8	32.193	4.017	13.092
430		Average	36.40	5.29	15.05
431		Savings	28%	15%	54%

### Results:

Current	28% Reduction
Power (kW)	15% Reduction
KVAR	54% Reduction